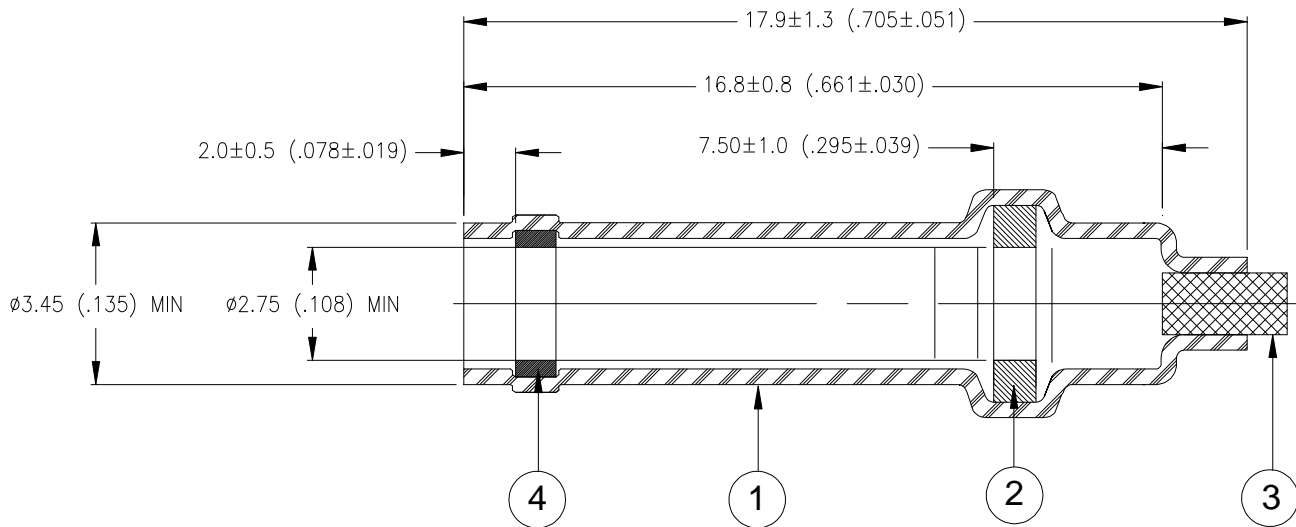


CUSTOMER DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn42Bi58 per ANSI / J-STD-006.
 FLUX: TYPE ROM1 per ANSI / J-STD-004.
3. END CLOSURE: Thermally stabilized thermoplastic.
4. MELTABLE INSERT: Polyolefin-based thermoplastic. Color: blue

APPLICATION

1. This part is designed to make a stub splice with wires having a combined conductor CMA of between 350, and 1400 circular mils and a combined jacket diameter between 1.27 [.050] and 3.40 [.135].
2. Part may be installed by convection heating.
3. Temperature range: -55°C to +125°C.

			TITLE: SOLDERSLEEVE STUB SPLICE LOW TEMPERATURE		
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]		Raychem Devices CUSTOMER DRAWING	DOCUMENT NO.: D-210-0173-LT		
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		REV: B	DATE: October 4, 2013
REVISED BY: TNGUYEN	CAGE CODE: 06090	ECO NUMBER: ECO-13-015668	SCALE: NTS	SIZE: A	SHEET: 1 of 1

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