

AMP AMP Incorporated
 Harrisburg, PA 17105-3808.

APPLICATOR PARTS LIST

TYPE - LENGTHWISE

AMPLIVAR
 SPLICE
 PIGTAIL

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NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	454540-1	42	SCREW CAP, SPECIAL	2	811651-5
2	INSULATION CRIMPER .262	-	-	43	WASHER, LOCK	2	21057-4
3	ANVIL	1	465285-1	44	STRIP HOLD DOWN	1	810640-1
4	ANVIL INDENTER	-	-	45	-	-	-
5	SHEAR BLADE	1	693012-1	46	-	-	-
6	REAR SHEAR PLATE	1	465891-1	47	-	-	-
7	SHEAR BLADE SPACER	-	-	48	-	-	-
8	FRONT SHEAR PLATE	-	-	49	DRAG STOP, FRONT	-	-
9	REAR ANVIL SPACER PLATE	-	-	50	DRAG BUSHING, FRONT	1	452836-1
10	FRONT ANVIL SPACER PLATE	-	-	51	DRAG SCREW, FRONT	1	452837-1
11	TOOL SPACER	-	-	52	DRAG SPRING, FRONT	1	370572
12	CRIMP SPACER	-	-	53	-	-	-
13	STRIP GUIDE	1	691311-4	54	-	-	-
14	STOCK DRAG	1	691311-5	55	ELBOW	1	22317-3
15	RAM	1	471167	56	TUBE	1	689446-2
16	TOOL HOLDER	1	689633-2	57	SCR, SHC 1/4-20 X .75	1	21001-4
17	CRIMP & BLADE MOUNT	1	465755-2	58	-	-	-
18	SCR, SHC 10-32 X .62	1	3-21000-6	59	WASHER, LOCK 1/4 ID	1	21024-6
19	APPLICATOR MOUNT ASSY	1	471707-4	60	TENSION ADJ. PLATE	1	374999
20	-	-	-	61	-	-	-
21	RING RETAINING	-	-	62	-	-	-
22	STRIP GUIDE PLATE	-	-	63	-	-	-
23	ANVIL HOLDER	-	-	64	-	-	-
24	AUX ANVIL HOLDER	-	-	65	AIR BLAST ASSY	1	455350-2
25	STRIPPER, GUARD	1	389072-3	66	TOOL SPACER	-	693619-1
26	STRIPPER MOUNT	-	-	67	-	-	-
27	RETAINER PLATE	-	-	68	-	-	-
28	STRIPPER MOUNT BRACKET	-	-	69	-	-	-
29	STRIPPER BUSHING	-	-	70	-	-	-
30	STOCK DRAG	1	376666	71	LUBRICATOR ASSY	1	465184-2
31	STOCK DRAG HANDLE	-	-	72	SYNTHETIC OIL	1	22014-1
32	STOCK DRAG STUD, REAR	1	354045-1	78	-	-	-
33	STOCK DRAG SPRING, REAR	1	1-23847-1	79	-	-	-
34	STOCK DRAG ADJ SCREW	2	372997				
35	FEED FINGER HOLDER	-	-				
36	FEED FINGER	1	452817-1				
37	FEED FINGER TIP	-	-				
38	FEED FINGER SPACER	-	-				
39	BASE, CASTING	1	570238				
40	R GUARD	1	460182-1				
41	-	-	-				

CRIMPING DATA			TERMINALS
TO APPL. TERMINAL			343
-			42775
-			42776
PAD LTR	CRIMP HEIGHT	WIRE SIZE	-
A	-	-	-
B	-	-	SHIFTED
C	-	-	485078
D	-	-	-
CRIMP	SIZE	TYPE	FEED
WIRE	.110	F	-
-	BLUNT	-	.315
-	-	-	.0201x.295
INSULATION RANGE		WIRE RANGE	
GROUP 42775		1500-5000	
42777		600-3000	
EXPLODED VIEW			42777
A-6000 A-6000-5			42778
REMARKS:			7 SERR
△ RECOMMENDED SPARE PARTS			61848
△ ITEM 66 FOR SET-UP ONLY. PLACE ITEM 66 BETWEEN ITEM 17 & ALIGNMENT GAGE DURING SET-UP.			
3. TOP TOOL MOUNTING SEQUENCE FROM TOOL HOLDER ITEM 16 OUTWARD, ITEM 17, 5, & 1.			
4. SPECIAL, .800 FORWARD.			
5. FOR HARDWARE SEE: 7-687500-7			
THIS APPLICATOR IS TO BE USED ON			
AMP-O-ELECTRIC 1-471273-3			
AMP-O-MATIC MECH FEED			
ALIGN. GAGE 679597-1			
SERIAL NO.	DATE SHIPPED	DR. 8-92	
		M.O. BRINE	
CUSTOMER NAME AND ADDRESS			CHK'D
			9/92
			APP'D
			-
DRWG NO	2-672485-4	SHEET 1 OF 1	REV R

LOC A	38	FEED FINGER SPACER	-	-				
	39	BASE, CASTING	1	570238				
DIST	40	R GUARD	1	460182-1				
4	41	-	-	-				