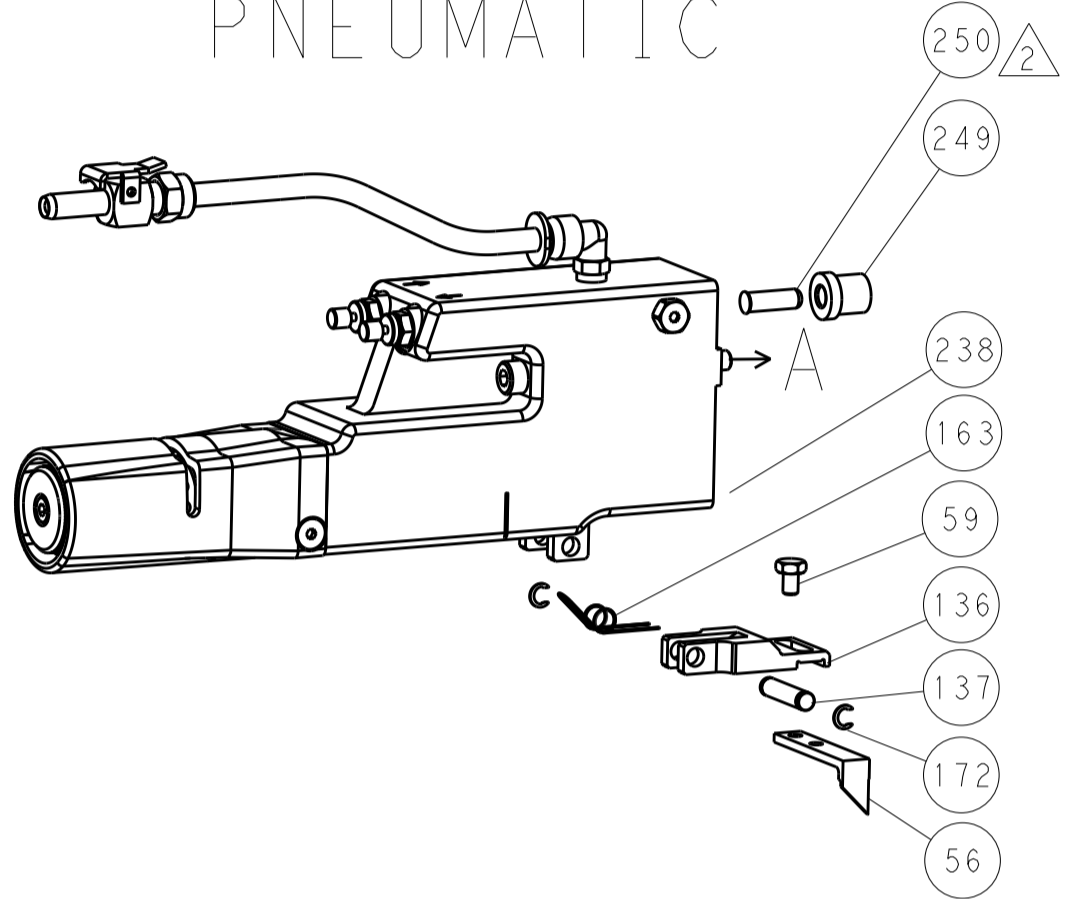


LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-	-	SEE SHEET 1	-	-	-

FEED TYPE MECHANICAL



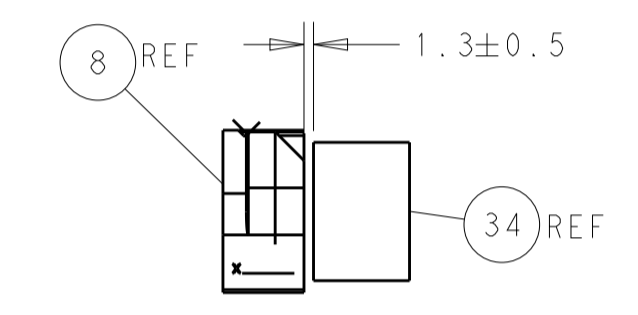
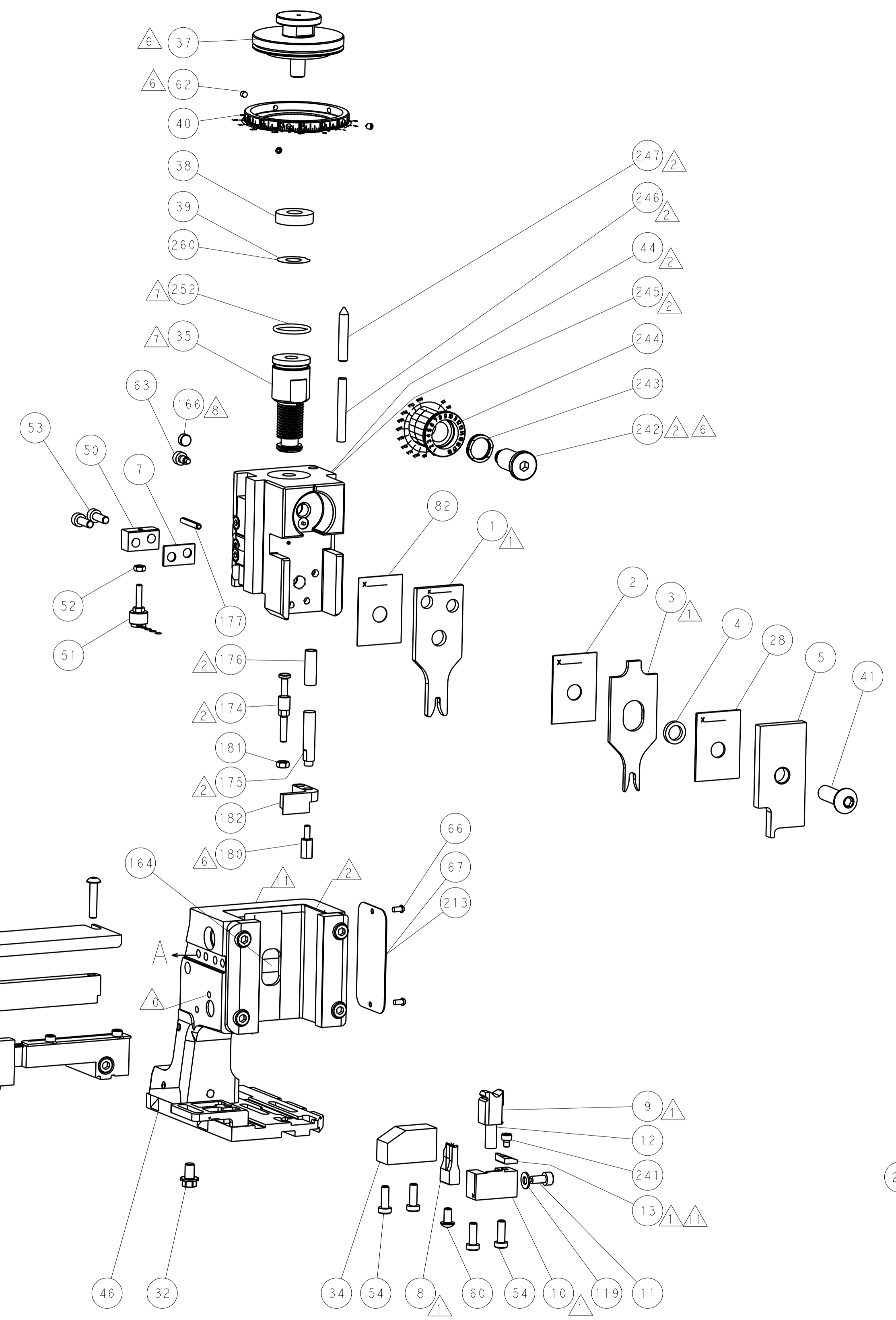
PNEUMATIC



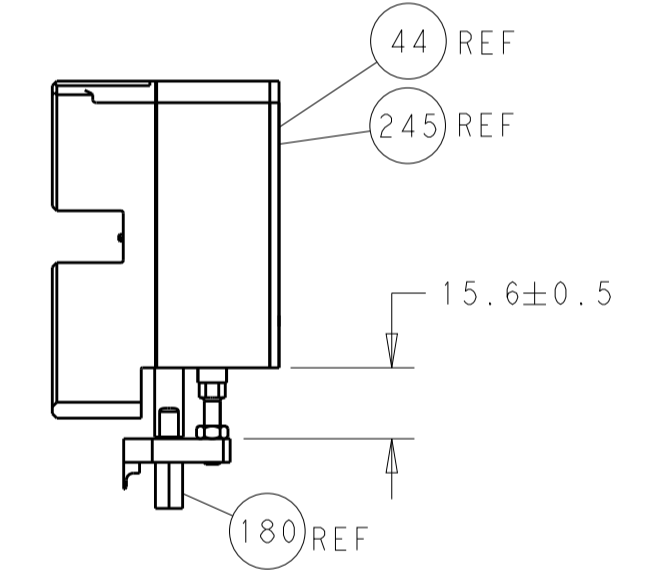
SERVO LATCH PLATE



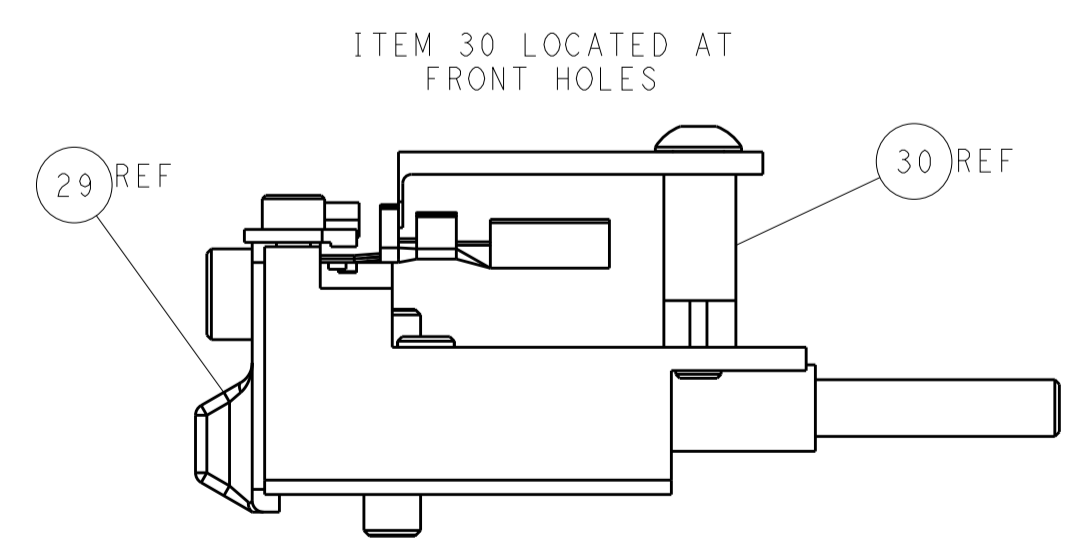
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN T. YIN 13DEC2013		TE Connectivity Harrisburg, PA 17105-3608	
mm	0 PLC	±		CHK T. ELBIN 13DEC2013	NAME	Ocean Side Feed Applicator	
	1 PLC	±		APVD H. GUO 13DEC2013	PRODUCT SPEC	SIZE	CAGE CODE DRAWING NO
	2 PLC	±			APPLICATION SPEC	A11	00779 ©=2266184
	3 PLC	±			RESTRICTED TO	Customer Accessible Production Drawing	
	4 PLC	±			SCALE	1:2	SHEET 2 OF 4 REV C
	ANGLES	±			SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION		

APPLICATOR STYLE CONVERSION CHART table with columns: CONVERT TO, PART NUMBERS REQUIRED, PNEUMATIC FEED, SERVO LATCH PLATE, SMART APPLICATOR, MECHANICAL FEED, etc.

APPLICATOR DATA table with columns: CRIMP SIZE TYPE, WIRE INSUL, APPLICATOR INSTRUCTIONS 408-10389.

Terminal Data table for TE MCP 2.8 Flat Type Receptacle, including wire strip length and insulation diameter range.

Terminal Data table for TE MCP 2.8 Flat Type Receptacle, including wire strip length and insulation diameter range.

Terminal Data table for TE MCP 2.8 Flat Type Receptacle, including wire strip length and insulation diameter range.

Wire Size and Crimp Height Reference Setting table.

Wire Size and Crimp Height Reference Setting table.

Wire Size and Crimp Height Reference Setting table.



- RECOMMENDED SPARE PARTS
GREASE BEARING SURFACES LIGHTLY
LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY...

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

Table with columns: PART NO, DESCRIPTION, ITEM NO, listing various parts like FINE ADJUST HEAD ASM, PUSH ROD, AIR FEED, etc.

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

REVISIONS table with columns: P, LTM, DESCRIPTION, DATE, DWN, APVD.

Main assembly drawing table with columns: P, LTM, DESCRIPTION, DATE, DWN, APVD, listing various components like CAM, SNAIL, INSULATION ADJUSTMENT, WASHER, WAVE SPRING, etc.

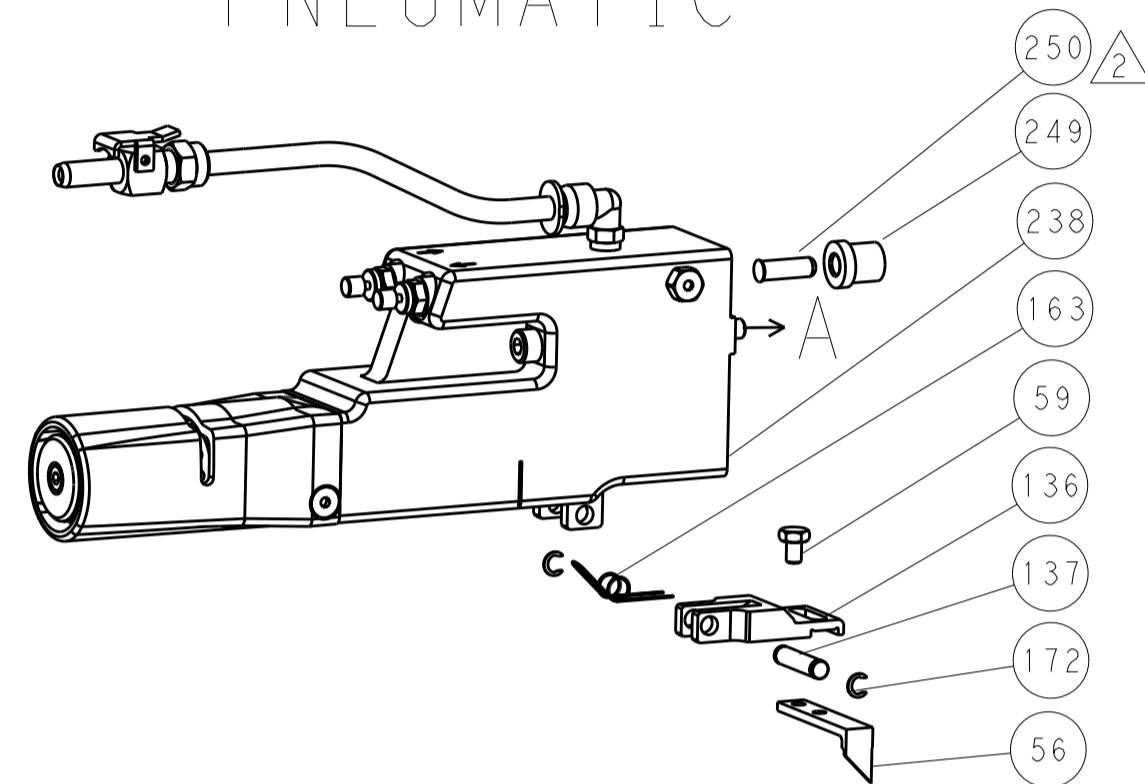
Technical drawing information block including dimensions, tolerances, material, weight, and drawing scale.

LOC		DIST		REVISIONS			
A	66	P	LTM	DESCRIPTION	DATE	OWN	APVD
		-	-	SEE SHEET 1	-	-	-

FEED TYPE MECHANICAL



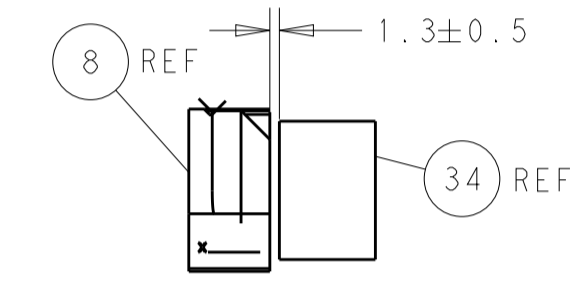
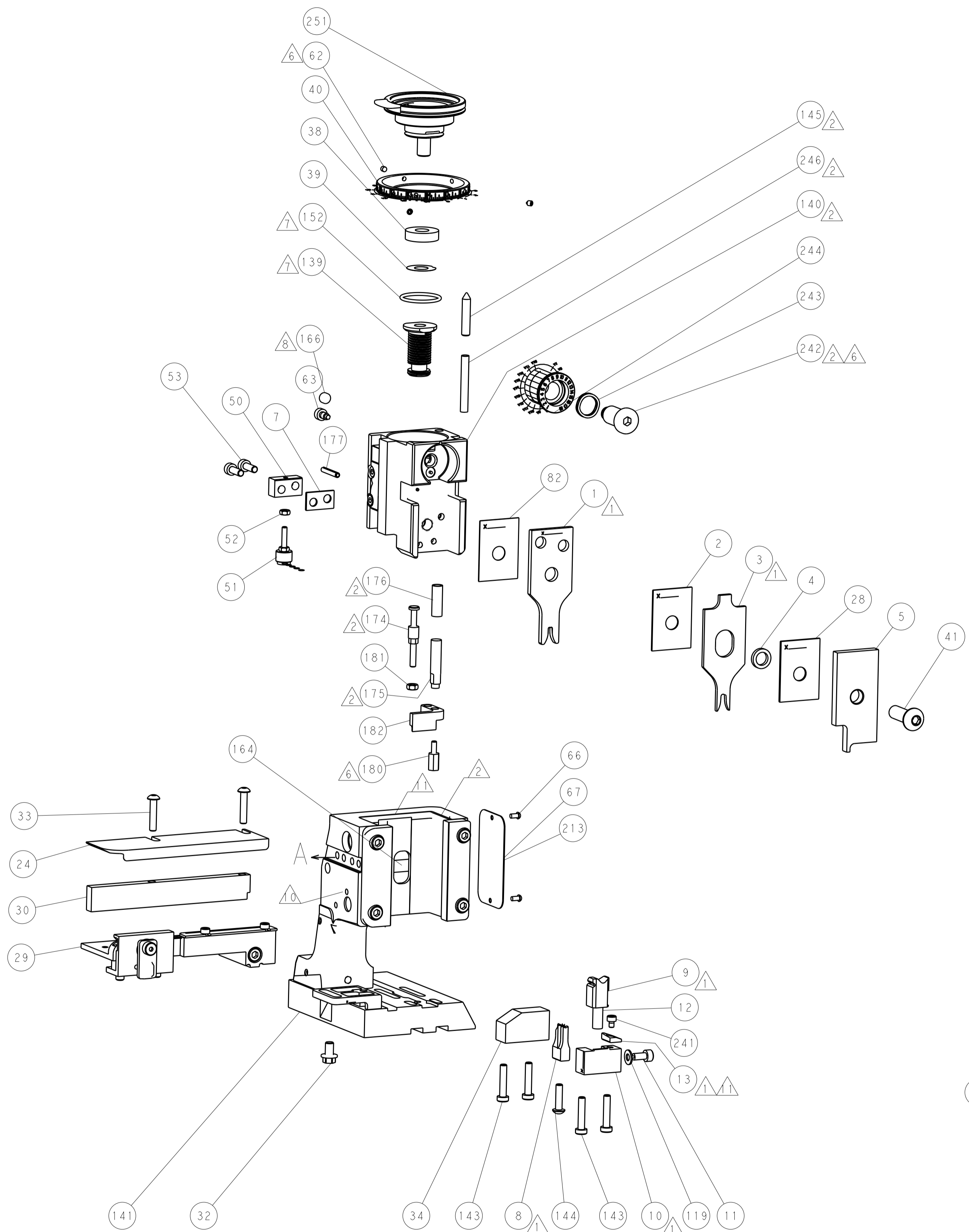
PNEUMATIC



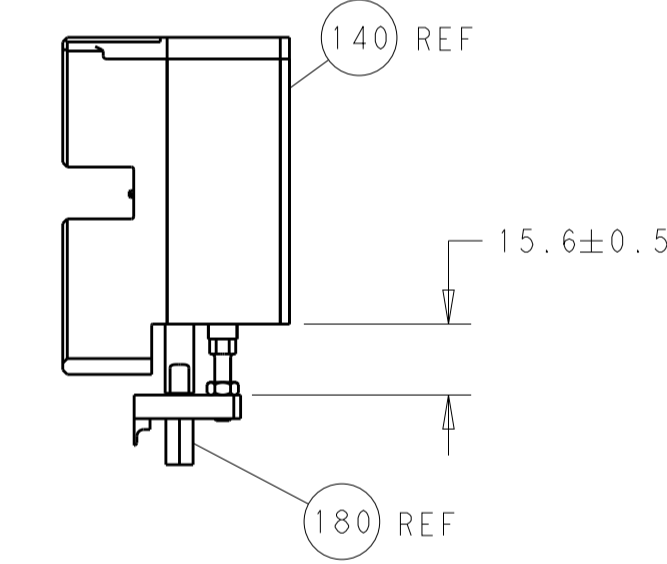
SERVO LATCH PLATE



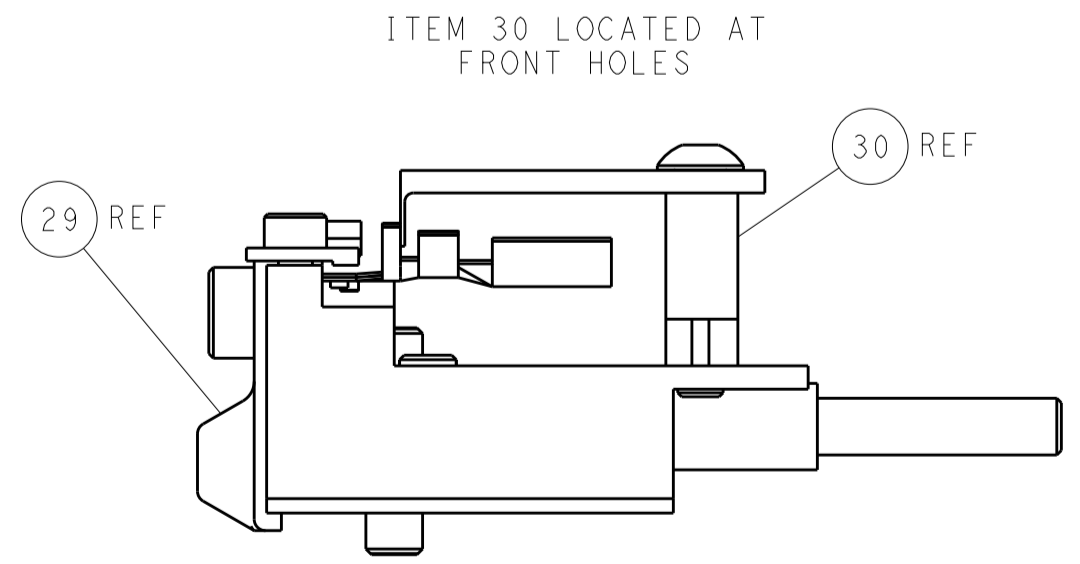
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION GUIDE BY INSULATION BARREL

PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWG: T. YIN 13DEC2013		REV: T. ELBIN 13DEC2013		NAME: Ocean Side Feed Applicator	
mm	0 PLC	±		PRODUCT SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
	1 PLC	±		APPLICATION SPEC	A1	00779	©=2266184		
	2 PLC	±		WEIGHT	SCALE	1:2	SHEET 4 OF 4	REV	C
	3 PLC	±		MATERIAL					
	4 PLC	±		FINISH					
	ANGLES	±		Customer Accessible Production Drawing					