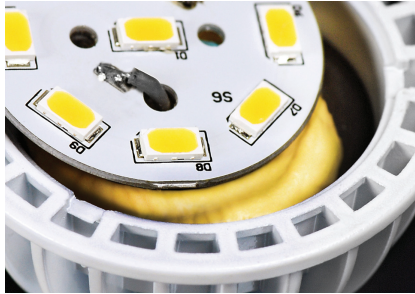


Gap Filler 1500LV

Thermally Conductive, Liquid Gap Filler Material

Features and Benefits

- Thermal Conductivity: 1.8 W/m-K
- Low volatility for silicone sensitive applications
- Ultra-conforming, with excellent wet-out
- 100% solids — no cure by-products
- Excellent low and high temperature chemical and mechanical stability



Gap Filler 1500LV is a two-part, high performance, thermally conductive, liquid gap filling material. This material offers the high temperature resistance and low modulus of a silicone material with significantly lower levels of silicone outgassing for use in silicone sensitive applications.

The mixed material will cure at room temperature and can be accelerated with the addition of heat. As cured, Gap Filler 1500LV provides a soft, thermally conductive, form-in-place elastomer that is ideal for fragile assemblies or for filling unique and intricate air voids and gaps.

Liquid dispensed thermal materials offer infinite thickness variations and impart little to no stress on sensitive components during assembly. Gap Filler 1500LV exhibits low level natural tack characteristics and is intended for use in applications where a strong structural bond is not required.

Typical Applications:

- Lighting
- Automotive electronics
- Silicone sensitive applications

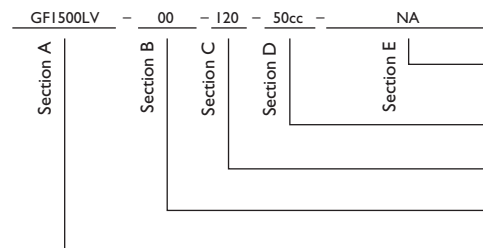
TYPICAL PROPERTIES OF GAP FILLER 1500LV

PROPERTY	IMPERIAL VALUE	METRIC VALUE	TEST METHOD
Color / Part A	Yellow	Yellow	Visual
Color / Part B	White	White	Visual
Viscosity, High Shear (Pa-s) (1)	20	20	ASTM D5099
Density (g/cc)	2.7	2.7	ASTM D792
Mix Ratio	1:1	1:1	—
Shelf Life @ 25°C (months)	6	6	—
PROPERTY AS CURED			
Color	Yellow	Yellow	Visual
Hardness (Shore 00) (2)	80	80	ASTM D2240
Heat Capacity (J/g-K)	1.0	1.0	ASTM D1269
Siloxane Content, ΣD_4-D_{10} (ppm)	<100	<100	—
Continuous Use Temp (°F) / (°C)	-76 to 392	-60 to 200	—
ELECTRICAL AS CURED			
Dielectric Strength (V/mil)	400	400	ASTM D149
Dielectric Constant (1000 Hz)	6.2	6.2	ASTM D150
Volume Resistivity (Ohm-meter)	10 ¹⁰	10 ¹⁰	ASTM D257
Flame Rating	V-O	V-O	UL 94
THERMAL AS CURED			
Thermal Conductivity (W/m-K)	1.8	1.8	ASTM D5470
CURE SCHEDULE			
Working Time @ 25°C (3)	120 min (2 hrs)	120 min (2 hrs)	—
Cure @ 25°C (hrs) (3)	8	8	—
Cure @ 100°C (min) (3)	10	10	—
1) Capillary Viscosity, 3000/sec, Part A and B measured separately. 2) Thirty second delay value Shore 00 hardness scale. 3) Parallel plate rheometer; see reactivity application note.			

Configurations Available:

- Supplied in cartridge or kit form

Building a Part Number



Standard Options

◀ example

NA = Selected standard option. If not selecting a standard option, insert company name, drawing number, and revision level.

Cartridges: 50cc = 50.0cc, 400cc = 400.0cc
Kits: 1200cc = 1200.0cc, or 10G = 10 gallon

Pot Life: 120 = 120 minutes

00 = No spacer beads
07 = 0.007" spacer beads
10 = 0.010" spacer beads

GFI500LV = Gap Filler 1500LV Material

Note: To build a part number, visit our website at www.bergquistcompany.com.



www.bergquistcompany.com

The Bergquist Company -
North American Headquarters
18930 West 78th Street
Chanhassen, MN 55317
Phone: 800-347-4572
Fax: 952-835-0430

The Bergquist Company -
European Headquarters
Netherlands
Phone: 31-35-5380684
Fax: 31-35-5380295

The Bergquist Company -
Asia Headquarters
Hong Kong
Phone: 852-2690-9296
Fax: 852-2690-3408

All statements, technical information and recommendations herein are based on tests we believe to be reliable, and THE FOLLOWING IS MADE IN LIEU OF ALL WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE IMPLIED WARRANTIES OF MARKETABILITY AND FITNESS FOR PURPOSE. Sellers' and manufacturers' only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and the user assumes all risks and liability whatsoever in connection therewith. NEITHER SELLER NOR MANUFACTURER SHALL BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE, DIRECT, INCIDENTAL OR CONSEQUENTIAL, INCLUDING LOSS OF PROFITS OR REVENUE ARISING OUT OF THE USE OR THE INABILITY TO USE A PRODUCT. No statement, purchase order or recommendations by seller or purchaser not contained herein shall have any force or effect unless in an agreement signed by the officers of the seller and manufacturer.

PDS_GFI1500LV_0513