

APPLICATOR PARTS LIST

TYPE

SIDENSE

SPACE
RING

AMP INCORPORATED
HARRISBURG, PENNA.

| NO. | DESCRIPTION | REQ. | PART NO. | NO. | DESCRIPTION | REQ. | PART NO. |
|-----|----------------------------|------|----------|----------------------|-----------------------------------|----------|---------------------|
| 1 | WIRE CRIMPER | 1 | 456410-4 | 42 | Shear Plate - left | 1 | 811855-1 |
| 2 | INS. CRIMPER | 1 | 472817-1 | 43 | Shear Block - Right | 1 | 386372 |
| 3 | ANVIL | 1 | 689533-1 | 44 | Floating Shear | 1 | 465106 |
| 4 | ANVIL SPACER | 1 | 810070-1 | 45 | Retainer Plate- Front | 1 | 811714-3 |
| 5 | SHEAR BLADE | | | 46 | Retainer Plate- Rear | 1 | 810822-1 |
| 6 | REAR SHEAR PLATE | | | 47 | Spring - Shear Return | 1 | 374322 |
| 7 | SHEAR BLADE SPACER | | | 48 | Shear Depressor F. | 1 | 453302-3 |
| 8 | FRONT SHEAR PLATE | | | 49 | Key - Shear Retainer | 1 | 386358 |
| 9 | REAR ANVIL SPACER PLT. | | | 50 | Guard Mount | 1 | 811306-1 |
| 10 | FRONT ANVIL SPACER PLT. | 1 | 811593-1 | 51 | | | |
| 11 | TOOL SPACER | 1 | 370596 | 52 | | | |
| 12 | CRIMP SPACER | 1 | 371220 | 53 | | | |
| 13 | FRONT STRIP GUIDE | 1 | 387564-6 | 54 | | | |
| 14 | REAR STRIP GUIDE | 1 | 689471-1 | 55 | | | |
| 15 | RAM | 1 | 471912 | 56 | | | |
| 16 | TOOL HOLDER | | | 57 | | | |
| 17 | ADJ. CRIMP MOUNT Assy. | 1 | 465392-9 | 58 | | | |
| 18 | ADJ. BLOCK | | | 59 | | | |
| 19 | APPLICATOR MOUNT ASSY. | | | 60 | | | |
| 20 | BASE PLATE | 1 | 465100 | 61 | | | |
| 21 | BASE BLOCK | 1 | 465101 | 62 | | | |
| 22 | STRIP GUIDE PLATE | 1 | 465102 | 63 | | | |
| 23 | ANVIL HOLDER | | | 64 | | | |
| 24 | AUX. ANVIL HOLDER | | | 65 | TENSION ADJ. PLATE | 1 | 374999 |
| 25 | STRIPPER | 1 | 465768-1 | MISCELLANEOUS | | | |
| 26 | STRIPPER MOUNT | 1 | 387362 | 66 | REEL REEL SUPPORT ASSY | 1 | 673233-1 |
| 27 | RETAINER PLATE | 1 | 389078 | 67 | REEL TANGLE DETECTOR | 1 | 673233-1 |
| 28 | STRIPPER MOUNT BRACKET | 1 | 387715-1 | 68 | REEL TANGLE DETECTOR | 1 | 673233-1 |
| 29 | STRIPPER BUSHING | 1 | 386368 | 69 | | | |
| 30 | STOCK DRAG | 1 | 386955 | 70 | | | |
| 31 | STOCK DRAG HANDLE | | | 71 | | | |
| 32 | STOCK DRAG STUD | 1 | 374906 | 72 | | | |
| 33 | STOCK DRAG SPRING | 1 | 310572 | REV. REVISION RECORD | | | |
| 34 | STOCK DRAG ADJ. SCREW- Nut | 1 | 21022-3 | DATE | BY | ECN | |
| 35 | FEED FINGER HOLDER | 1 | 689877-1 | A | ITEM 14 WAS 689479-1 | 8-7-66 | MS/RL L-3543 |
| 36 | FEED FINGER | 1 | 386911 | B | ADD ITEM 38-689915-2 | 1-23-67 | MS/RL L-4435 |
| 37 | FEED FINGER TIP | 1 | 387251 | C | ADD ITEM 65, 66, 67 FOR REC | 5-24-68 | RB/MS L-5744 |
| 38 | FEED FINGER SPACER Guide | 1 | 689915-2 | D | REMOVE ITEM 67 | 7-2-68 | RB/MS L-5862 |
| 39 | BASE CASTING | 1 | 570238 | E | REV PER ECN | 9-9-69 | DB/MS L-6952 |
| 40 | GUARD 457665-2 | 1 | 811306-1 | F | 48 WAS 387265-7 | 12-23-69 | R3/MS L-7242 |
| 41 | Guard Bracket | 1 | 811306-1 | G | REV PER ECN | 1-24-72 | R3/MS L-8690 |
| | | | | H | REV PER ECN | 5-24-72 | MS/MS L-8930 |
| | | | | I | REV PER ECN | 3-29-72 | MS/MS L-9610 |
| | | | | J | REV PER ECN | 9-15-78 | MS/MS R2692 |

| CRIMPING DATA | | TERMINALS |
|---|--------------|-----------|
| TO APPLY TERMINAL | | Spade |
| WIRE SIZE | CRIMP HEIGHT | 60998- |
| 18 | .084 | |
| 16 | .088 | |
| 14 | .096 | Spade |
| | | 45 UP |
| | | 60999- |
| CRIMP WIRE | SIZE | TYPE |
| | .130 | F |
| INSUL. | .210 | O |
| | | .580 |
| SLEEVED | | |
| INSULATION RANGE | WIRE RANGE | |
| .120 - .180 | 18-14 | Ring |
| EXPLODED VIEW | | 6705 OBS. |
| A-6002-4 | A-6002-6 | |
| REMARKS: | | |
| △ Mounts on item 13 | | |
| | | Ring |
| | | 45 UP |
| | | 6705 OBS. |
| ■ DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT | | |
| THIS APPLICATOR IS TO BE USED ON AMP-OLECTRIC 1-471273-3 | | |
| AMP-O-MATIC 1-471273-3 DIST. 4 | | |
| SERIAL NO. | | MECH FEED |
| DATE SHIPPED | | DESIGNED |
| | | 8-3-66 |
| CUSTOMER NAME AND ADDRESS | | CHK'D |
| | | 8-3-66 |
| | | APPR'D |
| | | 8-3-66 |
| APPLICATOR NUMBER | R | SHEET |
| K 565750-3 | | 1 OF 1 |

K/EC-A193489 3-289