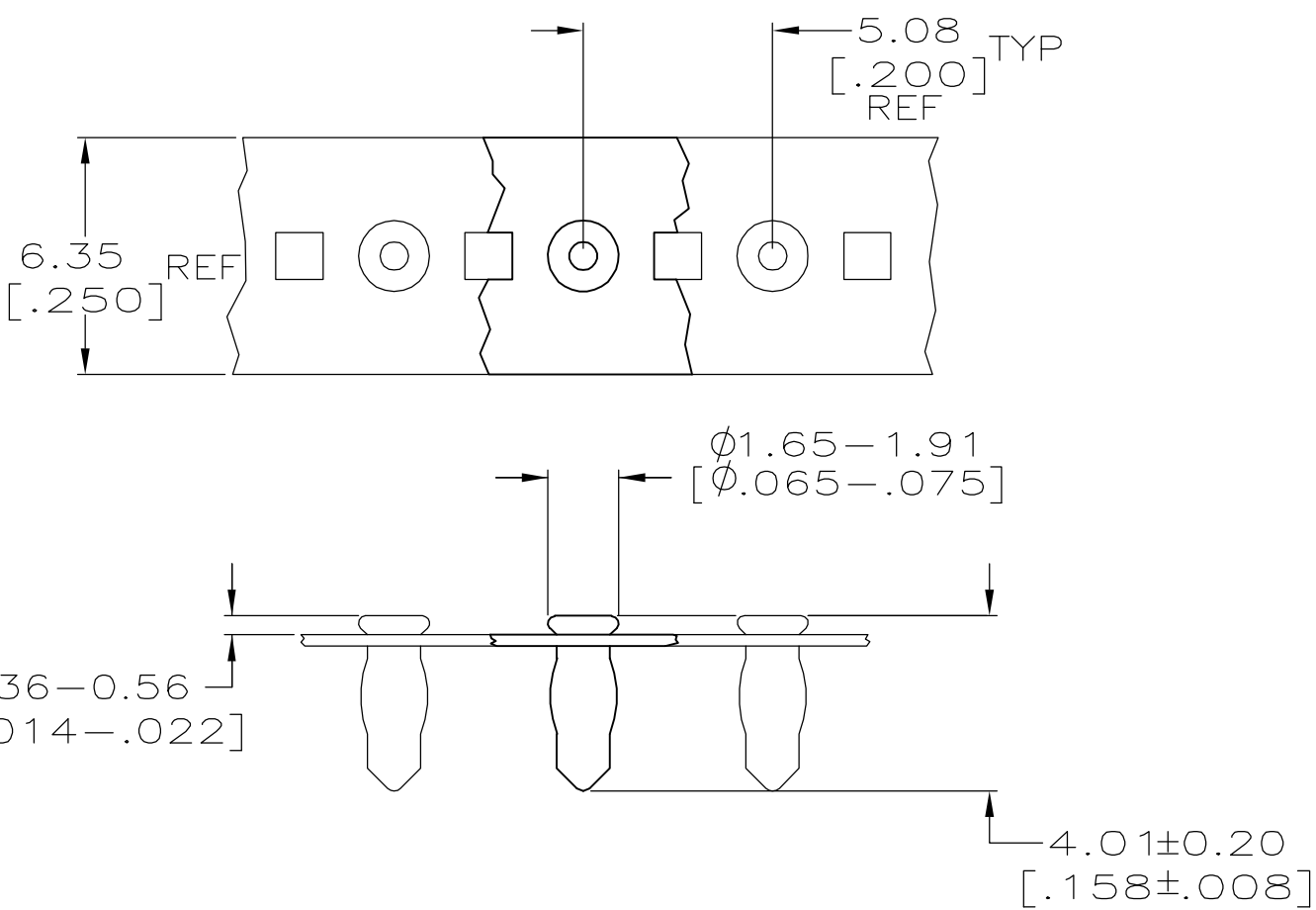
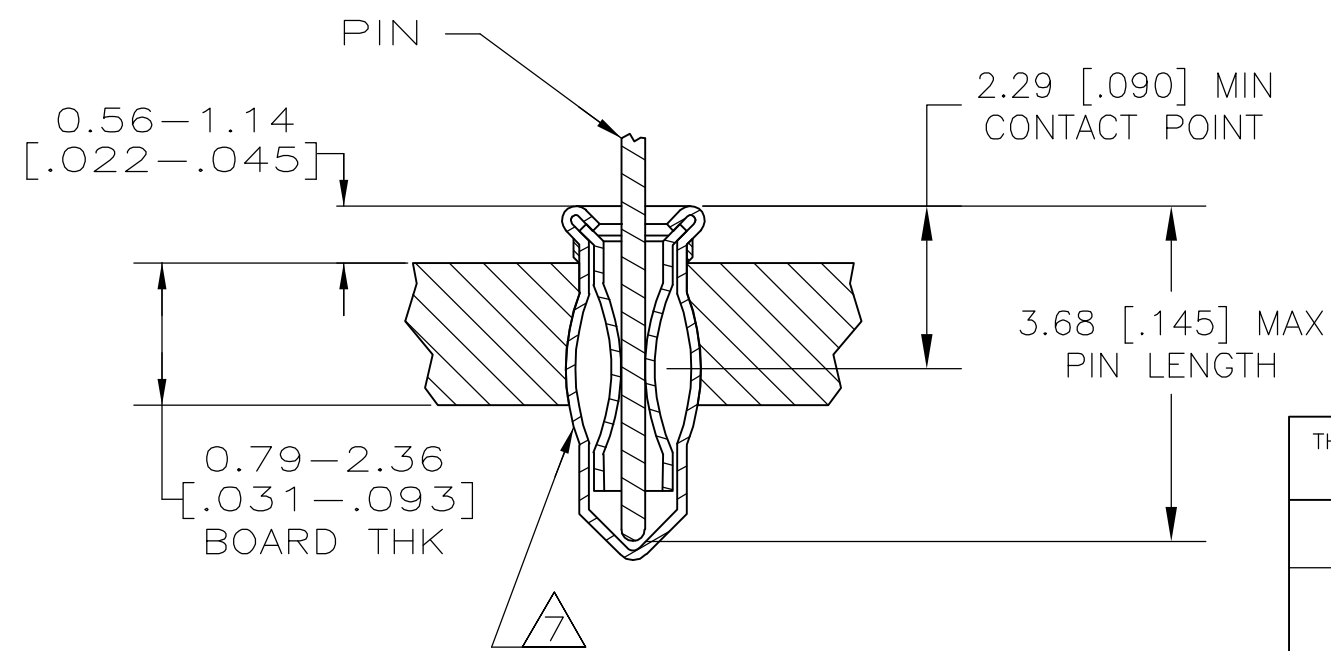


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LOC	DIST	REVISIONS					
AG	53	P	LTR	DESCRIPTION	DATE	DWN	APVD
		0		RELEASED.	10OCT2005	JGH	JGH



- ① MATERIAL:  
 EYELET - COPPER PER ASTM B 152  
 SPRING - BERYLLIUM COPPER PER ASTM B 194
- ② TIN PLATE PER ASTM B 545 0.00381 [.000150] MIN THICK.
- ③ GOLD PLATE PER ASTM B 488 0.00076 [.000030] MIN THICK ON CONTACT AREA.
- ④ PACKAGED 50,000 PER REEL
- 5. TO INSURE 1/2 OZ MIN RETENTION DO NOT EXCEED 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER DIA PIN
- ⑥ PRODUCT IS OVALIZED FOR RETENTION IN THE P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS  $\phi 1.32$  [ $\phi 0.052$ ] MINIMUM, +0.08 [+0.003] MAX. PRIOR TO SOLDERING.



⑤	2.29-3.68 [.090-.145]	0.36-0.56 [.014-.022]	GOLD ③	TIN ②	5645529-1
PACKAGING	LENGTH	DIA ⑥	SPRING	EYELET	PART NO
	PIN		FINISH		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. HAVENER 10OCT2005	Tyco Electronics Corporation Harrisburg, PA 17105-3608		
DIMENSIONS: INCHES		CHK J. HAVENER 10OCT2005			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. HAVENER 10OCT2005	NAME MINIATURE SPRING SOCKET ASSEMBLY ON STRIP (SERIES 2)		
0 PLC ± -		PRODUCT SPEC 108-14008	SIZE A3		
1 PLC ± -		APPLICATION SPEC 114-26004	CAGE CODE 00779	DRAWING NO C=5645529	RESTRICTED TO -
2 PLC ± -		WEIGHT -	SCALE 10:1		
3 PLC ± 0.13 [.005]		CUSTOMER DRAWING			
4 PLC ± -		SHEET 1 of 1			
ANGLES ± -		REV 0			
FINISH SEE TABLE					