

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△ 2	RE-F-09653	K.N	H.Y	04.04.06	△				
△ 1	RE-F-10251	K.D	H.O	05.02.02	△				
APPLICABLE STANDARD									
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C			STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C			
	VOLTAGE	100 V AC			OPERATING HUMIDITY RANGE	40 % TO 80 %			
	CURRENT	0.4 A			STORAGE HUMIDITY RANGE	40 % TO 70 %			
<b>SPECIFICATIONS</b>									
ITEM		TEST METHOD			REQUIREMENTS			QT	AT
<b>CONSTRUCTION</b>									
GENERAL EXAMINATION		VISUALLY AND BY MEASURING INSTRUMENT.			ACCORDING TO DRAWING.			×	×
MARKING		CONFIRMED VISUALLY.						×	×
<b>ELECTRIC CHARACTERISTICS</b>									
CONTACT RESISTANCE		100 mA (DC OR 1000 Hz).			80 mΩ MAX. <sup>(1)</sup>			×	
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD		20 mV MAX, 1 mA(DC OR 1000Hz)			100 mΩ MAX. <sup>(2)</sup>			×	
INSULATION RESISTANCE		250 V DC.			100 MΩ MIN.			×	
VOLTAGE PROOF		300 V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.			×	
<b>MECHANICAL CHARACTERISTICS</b>									
MECHANICAL OPERATION		50 TIMES INSERTIONS AND EXTRACTIONS.			① CONTACT RESISTANCE: 100 mΩ MAX. <sup>(2)</sup> ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	
VIBRATION		FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.5 mm, AT 2 h FOR 3 DIRECTION.			① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② CONTACT RESISTANCE: 100 mΩ MAX. <sup>(2)</sup>			×	
SHOCK		490 m/s <sup>2</sup> , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.			③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	
<b>ENVIRONMENTAL CHARACTERISTICS</b>									
DAMP HEAT (STEADY STATE)		EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.			① CONTACT RESISTANCE: 100 mΩ MAX. <sup>(2)</sup> ② INSULATION RESISTANCE: 100 MΩ MIN.			×	
RAPID CHANGE OF TEMPERATURE		TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 2~3 → 30 → 2~3 min UNDER 5 CYCLES.			③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.			×	
CORROSION SALT MIST		EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.			① CONTACT RESISTANCE: 100 mΩ MAX. <sup>(2)</sup> ② NO HEAVY CORROSION.			×	
HYDROGEN SULPHIDE		EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA-38)						×	
RESISTANCE TO SOLDERING HEAT		1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s 2) SOLDERING IRONS : 360 °C, △ FOR 5 s			NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.			×	
SOLDERABILITY		△ SOLDERED AT SOLDER TEMPERATURE, 240 ± 3°C, △ FOR IMMERSION DURATION, 3 s.			A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMersed.			×	
REMARKS <sup>(1)</sup> THIS CONNECTOR'S INITIAL CONTACT RESISTANCE SHALL BE 80 mΩ, BECAUSE OF THE BULK RESISTANCE OF STACKING HEIGHT 16 mm TYPE. <sup>(2)</sup> AFTER TEST, THE CHANCE OF THE CONTACT RESISTANCE SHALL BE 20 mΩ MAX.									
				DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED	
				S.SUZUKI	K.NAKAMURA	H.OKAWA	Y.YOSHIMURA		
Unless otherwise specified, refer to JIS C 5402.				03.02.13	03.02.13	03.02.14	03.02.15		
Note QT:Qualification Test AT:Assurance Test ×:Applicable Test									
<b>HS</b> HIROSE ELECTRIC CO., LTD.				SPECIFICATION SHEET			PART NO. FX8C-※※P-SV4(92)		
CODE NO.(OLD)		DRAWING NO.			CODE NO.			1/1	
CL		ELC4 - 151089- 22			CL 578				