

--- DUAL ---

APPLICATOR PARTS LIST

TYPE **DUAL**
SIDE FEED AMPLIVAR FASTON
TAB

250 AMP INCORPORATED
SERIES HARRISBURG, PENNA.

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	5-565086-0
2	INS. CRIMPER		
3	ANVIL RIGHT	1	460540-1
4	ANVIL SPACER		
5	SHEAR BLADE		
6	REAR SHEAR PLATE		
7	SHEAR BLADE SPACER		
8	FRONT SHEAR PLATE		
9	REAR ANVIL SPACER PLT.		
10	FRONT ANVIL SPACER PLT.		
11	TOOL SPACER	1	372378
12	CRIMP SPACER	1	370691
13 A	FRONT STRIP GUIDE TOP	1	460529-1
13 B	FRT. STRIP GUIDE BOTTOM	1	460530-1
15	RAM	1	471167
16	TOOL HOLDER	1	843642-1
17	ADJ. CRIMP MOUNT		
18	ADJ. BLOCK		
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	460535-1
21	BASE BLOCK	1	460536-1
22	STRIP GUIDE PLATE	1	460531-1
23	ANVIL HOLDER	1	460538-1
24	ANVIL HOLDER LEFT	1	460539-1
25	STRIPPER	1	460537-1
26	STRIPPER MOUNT	1	388271-2
27	RETAINER PLATE	1	389078
28	STRIPPER MOUNT BRACKET	1	387715-1
29	STRIPPER BUSHING	1	386368
30	STOCK DRAG	1	386955
31	STOCK DRAG HANDLE		
32	STOCK DRAG STUD	1	374900
33	STOCK DRAG SPRING	1	370572
34	STOCK DRAG ADJUSTING NUT	1	21022-3
35	FEED FINGER HOLDER	1	386942
36	FEED FINGER	1	386941
37	FEED FINGER TIP	1	387251
38	FEED FINGER SPACER		
39	BASE CASTING	1	570238
40	GUARD WINDOW	1	460566-1
41	SHROUD	1	460563-1

NO.	DESCRIPTION	REQ.	PART NO.
42	BLOCK LEFT SHEAR	1	460543-1
43	BLOCK RIGHT GUIDE	1	460542-1
44	FLOATING SHEAR	1	460544-1
45	RETAINING PL. FRT.	1	460541-1
46	RETAINING PL. REAR	1	460545-1
47	SPRING - SHEAR RETURN	1	5-22280-1
48	SHEAR DEPRESSOR	1	386373-4
49	STOP-FLOATING SHEAR	1	690461-1
50	STABILIZER	1	809593-1
51	MOUNT STABILIZER	1	809594-1
52			
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54			
55			
56	BRACKET, COIL CRADLE	2	460534-1
57	CRADLE COIL	1	460558-1
58			
59			
60			
61			
62			
63	SPACER Δ	3	371178
64	1" AIR FEED ASSY	1	690021-1
65	TENSION ADJ PLATE	1	374999
MISCELLANEOUS			
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REV.	REVISION RECORD	DATE	BY	ECN
A	SHEET 104 OUT	4-13-77	RD	R1982
A1	REV PER ECN	12-11-81	WEE	R4265
B	REV PER ECN	2-82	SAW	R-4319
C	REV PER ECN	2-10-83	SAW	R9929
C1	REV PER ECN	3-30-83	SAW	R5024
D	REV PER EC A-147788	10-19-88	SAW	CE
E	EC-A-193489	3-2-89	SAW	CE
E1	O150 5308 94	3-22-94	SAW	CE

CRIMPING DATA		TERMINALS
TO APPLY TERMINAL		21-18 MAG
WIRE SIZE	CRIMP HEIGHT	62247 63279
CRIMP	SIZE	
WIRE	.090	
INSUL.		
SLEEVED		.860
WIRE RANGE CIMA		
SEE TERMINAL		23-19 MAG 63165 63469-1
EXPLODED VIEW		
A-6007-4		
REMARKS: - DUAL -		
Δ MOUNT BETWEEN UPRIGHT & INCLINE BRACKET OF AIR FEED ASSY (ITEM 64)		
2. TOP TOOL MTG SEQUENCE FROM RAM OUT: ITEM 11, 51, 1, 12, 148		
RECOMMENDED SPARE PARTS		
THIS APPLICATOR IS TO BE USED ON AMP-O-LECTRIC 1-471273-2		
AIR FEED		DIST. 4
SERIAL NO.	DATE SHIPPED	DESIGNED RUSS 11/3/74 BENNETT
CUSTOMER NAME AND ADDRESS		CHK'D. 1/2 5-1-74
APPLICATOR NUMBER		APPR'D. K... 5-1-74
REV. E1	566163-1	SHEET 1 OF 2

APPLICATOR PARTS LIST (BOLT, NUT, SCREW, WASHER etc.)

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
100	SCREW SOC. HD. CAP BASE PLATE (20) TO BASE BLK. (21)	1/4-20	5/8	2	21001-3	124	SCREW, SOC HD. CAP TOP TOOLING TO RAM (15)	1/4-20	2	2	1-21001-0
101	SCREW SOC. HD. CAP STRIP GUIDE PL. (22) TO BASE BLK. (21)	1/4-20	5/8	2	21001-3						
102	SCREW SOC. HD. CAP RET. PL. (46) BLOCK LER (42 & 43) TO BASE BLK. (21)	8-32	5/8	2	2-21000-8	125	SCREW, SOC. HD. CAP ANVIL LEFT (24) TO ANVIL HOLDER (23)	8-32	3/8	2	2-21000-6
104	SCREW, SOC. HD. CAP L. SHEAR BLK. (42) TO STOP SHEAR (44)	6-32	3/8	2	1-21000-9	126	SCREW, SOC. HD. CAP ANVIL HOLDER (23) TO BASE BLOCK (21)	8-32	5/8	2	2-21000-8
105	SCREW, SOC. HD. CAP FRT. RET. PLATE (45) TO SHEAR BLOCKS (42 & 43)	6-32	1/4	2	1-21000-8	127	SCREW, SOC. HD. CAP	6-32	3/8	2	1-21000-9
106	SCREW, BUT. HD. ANVIL RIGHT (3) TO BASE BLOCK (21)	1/4-20	3/4	2	3-21002-5	128	WASHER FLAT BRACKET (56) TO BASE PLATE (20)	8 ID	~	2	21055-5
107	SCREW, SOC. HD. CAP	8-32	1/2	2	2-21000-7	129	SCREW, BUT. HD. CRADLE (57) TO BRACKET (56)	6-32	1/4	2	1-21002-6
108	WASHER, FLAT FRONT STRIP GUIDE (BOT) (13B) TO STRIP GUIDE PL. (22)	8 ID	~	2	21055-6	130	SCREW, SOC. HD. CAP	1/4-20	1	2	21001-6
109	SCREW, SOC. HD. CAP	8-32	1/4	2	2-21000-5	131	WASHER FLAT AIR FEED ASSY (64) TO BASE CASTING (39)	1/4 ID	~	2	21055-8
110	WASHER FLAT FRT. STRIP GUIDE (TOP) (13A) TO FRT. STRIP GUIDE (BOT) (13B)	8 ID	~	2	21055-6	132	SCREW, SOC. HD. AIR FEED ASSY (64) UP RIGHT BRK. WASHER (63)	3/8-16	1 3/4	1	3-21001-8
111	NUT HEX. DRAG STUD (32) TO STOCK DRAG (30)	10-32	~	1	21018-7						
112	SCREW, SOC. SET S/L RAM PIN TO RAM (15)	1/4-20	1/2	1	2-21549-3	APPLICATOR ONLY TO INCLUDE					
114	SCREW, HEX. HD. CAP	3/8-16	1 1/4	3	3-21015-2	133	SCREW, BIND. HD.	8-32	3/8	4	
115	WASHER, HARDENED BASE PLATE (20) TO BASE CASTING (39)	3/8 ID	~	3	371178	134	WASHER FLAT	8 ID	~	4	
116	SCREW, SOC. HD. CAP RET. PL. (27) STRIPPER MT. BRK. (28) TO BASE BLK. (21)	10-32	3/4	2	3-21000-7	135	NUT HEX. GUARD (40) TO SHROUD (41)	8-32	~	4	
117	SCREW, SOC. HD. CAP STRIPPER MT. (26) TO STRIPPER MT. BRK. (28)	10-32	5/8	1	3-21000-6	136	SCREW, SHC STABILIZER (50) TO STABILIZER MOUNT (51)	1/4-20	1/2	2	21001-2
118	SCREW, BUT. HD. STRIPPER (25) BUSHING (29) TO STRIPPER MT. (26)	10-32	3/8	1	2-21002-6	137	WASHER FLAT	1/4		2	21055-8
119	SCREW, SOC. SET (CUP PT)	5-40	3/8	1	9-21006-1	NOTES: TERMINAL 62247					
120	NUT HEX. FEED FINGER TIP (37) TO FEED FINGER (36)	5-40	~	1	1-21018-2						
121	SCREW, SOC. HD. CAP FEED FINGER (36) TO F.F. HOLDER (35)	10-32	1/2	1	3-21000-5						
122	SCREW, SOC. HD. CAP	8-32	5/16	1	7-21000-4						
123	WASHER, FLAT TENSION ADJ. PLATE (65) TO FEED FINGER HOL. (35)	8 ID	~	1	21055-6						

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REV.	APPLICATOR PART LIST	SHEET
E1	566163-1	2 OF 2

16-5-2-74