



- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION
- DUST COVER INSTALLED FOR SHIPPING.
- KEYING SHOWN IN POSITION "01" FOR REFERENCE ONLY. SEE TABLE FOR KEYING POSITION. FOR POSITION "00" KEYING SHIPPED UNASSEMBLED.
- CONTACTS PACKAGED SEPARATELY AND SHIPPED WITH CONNECTOR.

COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074
SCREWS AND LOCKWASHERS	STEEL OR STAINLESS STEEL	CHROMATE OVER ZINC OR PASSIVATED
POLARIZING KEYS	ZINC ALLOY PER ASTM-B-86	-
POLARIZING KEY RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625
INSERTS	THERMOSET OR THERMOPLASTIC PPS PER MIL-M-24519	-
DUST COVER	CONDUCTIVE THERMOPLASTIC	-

"00"	MODULE A 208264-2 (SZ 22 CRIMP SOCKET CONTACT; QTY=150)	1996952-1
	MODULE B 208265-3 (SZ 20 CRIMP PIN CONTACT; QTY=60)	
KEYING POSITION	MODULE C 208265-3 (SZ 20 CRIMP PIN CONTACT; QTY=24)	PART NUMBER
	MODULE D 208268-3 (SZ 16 CRIMP PIN CONTACT; QTY=10)	
	CONTACTS INCLUDED AND NOT INSTALLED	
THIS DRAWING IS A CONTROLLED DOCUMENT.		
DIMENSIONS: INCHES (mm)	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD: K.THACKSTON
0 PLC ± .005	1 PLC ± .005	NAME: K.THACKSTON
1 PLC ± .005	2 PLC ± .005	PRODUCT SPEC: RCPT ASSY, SIZE 2, ARINC 600 (150/60/34), RR
2 PLC ± .005	3 PLC ± .005	APPLICATION SPEC: -
3 PLC ± .005	4 PLC ± .005	SIZE: A1
4 PLC ± .005	ANGLES ± .005	WEIGHT: -
MATERIAL: SEE TABLE	FINISH: SEE TABLE	SCALE: 3:2
CUSTOMER DRAWING		SHEET 1 OF 1